

REFERENCE ONLY

Dart Aerospace Ltd.

Date: Thursday, 17/08/2006 3:17:26 PM
User: Linda Lacelle

Process Sheet

SPIT-1

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 28209 -1
Estimate Number : 12188
P.O. Number : N/A
This Issue : 17/08/2006 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : LARGE FAB ASSY
Previous Run : 26885
Written By :
Checked & Approved By :
Comment : Est Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D KJ/JLM

Drawing Name : FUEL PURGE CANISTER INSTALLATION
Part Number : D205706013
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material : N/A
Due Date : 20/09/2006
Qty: 3 Um: 4 Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D205-706-013CHG001

06/09/06 KS (4)

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D20014 Valve 1/4"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D2001-4

Valve Assembly

B23276

B28225 3X

4.0 D3262041 Fuel Purge Canister



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3262-041

Canister Assembly

B26416 X1V

B28225 1XV

5.0 D32641 Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

AP 06/08/28

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 28209

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

2 D3264-1

Bracket

B23285 ✓

6.0

D329710121

HOSE ASSY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0121 Hose Assembly

B26896 IX ✓

B28226 3X ✓

7.0

D329710130

HOSE ASSY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0130 Hose Assembly

B26897 IX ✓

B28227 3X ✓

8.0

D329730350

HOSE ASSY



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
Hose Ass'y

Qty Part Number Description Batch

1 D3297-3-0350 Hose Assembly

B26898 XI ✓

B28228 3X ✓

9.0

D3298001

Tube Assembly 25"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-001 Tube Assembly

B23293 X3 ✓

B23294 X1 003 ✓

10.0

D3298009

Tube Assembly 6"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-009 Tube Assembly

B27567 ✓

11.0

D32991

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
Pick: Packing Kit

Qty Part Number Description Batch

1 D3299-1

Fitting B23301 ✓

B306/08/28

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 28209

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

D32993

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3299-3

Fitting

B23012x2 ✓

13.0

D33011

PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-1

Doubler

B23304 ✓

14.0

D33013

PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3301-3

Placard

B23305 ✓

15.0

D33021

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-1

Doubler

B23306 ✓

16.0

D33023

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3302-3

Doubler

B26688x2 ✓

B28231

2x

17.0

AN35A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN3-5A

Bolt

M14526x2 ✓

M15205x14 ✓

Process Sheet

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Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 28209

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

AN8146D

Plug



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 AN814-6D

Description

Batch

Plug 16369x1, 17677x3

19.0

AN8156D

Union-M-Flare



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

2 AN815-6D

Description

Batch

Union

M17654

20.0

AN8336D

Elbow, Bulkhead-M-Flare



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

3 AN833-6D

Description

Batch

Elbow

M19620

21.0

AN9246D

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

4 AN924-6D

Description

Batch

Nut

M17654 1350RHS0R BATCH

22.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick: Packing Kit

Qty Part Number

8 AN960JD10

Description

Batch

Washer

M100743

AB 06/08/28

Thursday, 17/08/2006 3:17:27 PM
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Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 28209

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

23.0

AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN960JD10L

Washer

~~M101897~~ **M18235** ✓

24.0

AN960JD916

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN960JD916

Washer

M100857 ✓

25.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS21042L3

Nut (or -3)

M100094 ✓

26.0

MS21919WDG9

Clamp



Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS21919WDG9

Clamp

M17135 ✓

27.0

MS21919WDG12

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

1

MS21919WDG12

Clamp

M120102 ✓

28.0

MS21919WDG16

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

2

MS21919WDG16

Clamp

M16322 x4 ✓

M101925 x4 ✓

AB 06/08/22

Thursday, 17/08/2006 3:17:27 PM
Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 28209

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

29.0

MS2192042

CLAMP(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 MS21920-42

Clamp M18048

30.0

MS287786

Packing



Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS28778-6

O-Ring M17654

31.0

MS3548911

GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 MS35489-11

Grommet M16323

32.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

33.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPPD205-706-013

Location:

PPP Rev:

34.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



06/11/22

U 06.11.22